

SAFETY DATA SHEET

ALOCIT 28.14 Zinc Rich Primer

Alocit International Ltd
is an A&E Group Company
www.ae-sys.com



SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

1.1. Product identifier

Product name: ALOCIT 28.14 Zinc Rich Primer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: EPOXIDE RESIN COMPONENT OF TWO-PART COATING SYSTEM

1.3. Details of the supplier of the safety data sheet

Supplier: ALOCIT INTERNATIONAL LTD, 3 CHARLES WOOD ROAD, DEREHAM, NR19 1SX UK
Phone: +44 (0)1362-694915 Fax: + 44 (0)1362-695350

1.4. Emergency telephone number

24 HR EMERGENCY TELEPHONE NUMBER - UK: 44 7825 987326 US: 1 800 535 5053

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (1999/45/EEC): Muta Cat. 3;R68. Xi; R36/38. R43. N;R50/53.

Human health: The liquid is irritating to eyes and skin.

Environment: The unmixed product contains a substance which is harmful to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

2.2. Label elements

Contains: EPOXY RESIN (Number average MW \leq 700)
CRESYL GLYCIDYL ETHER

Labelling:



Risk Phrases: R36/38 Irritating to eyes and skin; R43 May cause sensitisation by skin contact;
R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment;
R68 Possible risk of irreversible effects

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

Safety Phrases

S25 Avoid contact with eyes.
S36/37 Wear suitable protective clothing & gloves
S45 In case of accident or if you feel unwell,
seek medical advice immediately (show label
where possible).
S61 Avoid release to the environment.
Refer to special instructions/safety
data sheets.

S26 In case of contact with eyes, rinse immediately
with plenty of water and seek medical advice.
S57 Use appropriate containment to avoid
environmental contamination.
S60 This material and its container must be
disposed of as hazardous waste.
P5 Contains epoxy constituents. See information
supplied by the manufacturer.

2.3. Other hazards

Not Classified as PBT/vPvB by current EU criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

ZINC POWDER (PYROPHORIC)	50-60%
CAS-No.: 7440-66-6	EC No.: 231-175-3
Classification (EC 1272/2008)	Classification (67/548/EEC)
Pyr. Sol. 1 - H250	F;R15,R17
Water-react. 1 - H260	N;R50/53
Aquatic Acute 1 - H400	
Aquatic Chronic 1 - H410	
EPOXY RESIN	30-40%
(Number average MW ≤ 700)	
CAS-No.: 25068-38-6	EC No.: 500-033-5
Classification (67/548/EEC)	Classification (EC 1272/2008)
Skin Irrit. 2 - H315	R43
Eye Irrit. 2 - H319	Xi;R36/38
Skin Sens. 1 - H317	N;R51/53
Aquatic Chronic 2 - H411	
CRESYL GLYCIDYL ETHER	10-20%
CAS-No.: 26447-14-3	EC No.: 247-711-4
Classification (67/548/EEC)	Classification (EC 1272/2008)
Skin Irrit. 2 - H315	Muta. Cat. 3;R68
Skin Sens. 1 - H317	R43
Muta. 2 - H341	Xi;R38
Aquatic Chronic 2 - H411	N;R51/53
Formaldehyde, polymer with (chloromethyl)oxirane and phenol, mw≤700	< 1%
CAS-No.: 9003-36-5	EC No.: 500-006-8
Classification (EC 1272/2008)	Classification (67/548/EEC)
Skin Irrit. 2 - H315	Xi;R38.
Skin Sens. 1 - H317	N;R51/53.
Aquatic Chronic 2 - H411	R43.
OXIRANE, MONO [(C12-14- ALKYLOXY)METHYL] DERIVS	< 1%
CAS-No.: 68609-97-2	EC No.:
Classification (EC 1272/2008)	Classification (67/548/EEC)
Skin Irrit. 2 - H315	R43
Skin Sens. 1 - H317	Xi;R38

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

FATTY ACIDS, C18, UNSATD., < 1%
DIMERS, REACTION PRODUCT
WITH N,N-DIMETHYL-1, 3-PROPANEDIAMINE AND 1,3-PROPANEDIAMINE

CAS-No.: 162627-17-0 EC No.: 605-296-0
Classification (67/548/EEC) Classification (EC 1272/2008)
Skin Sens. 1 - H317 R43.

1-METHOXY-2-PROPANOL < 1%

CAS-No.: 107-98-2 EC No.: 203-539-1
Classification (67/548/EEC) Classification (EC 1272/2008)
Flam. Liq. 3 - H226 R10
STOT SE 3 - H336 R67

CYCLOHEXANONE < 1%
CAS-No.: 108-94-1 EC No.: 203-631-1
Classification (EC 1272/2008) Classification (67/548/EEC)
Flam. Liq. 3 - H226 R10
Acute Tox. 4 - H332 Xn;R20

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Move the exposed person to fresh air at once. Perform artificial respiration if breathing has stopped. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Keep the affected person warm and at rest. Get prompt medical attention.

Ingestion: DO NOT INDUCE VOMITING! NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Drink plenty of water. Get medical attention immediately!

Skin contact: Remove affected person from source of contamination. Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Get medical attention if any discomfort continues.

Eye contact: Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention promptly if symptoms occur after washing.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation: No specific symptoms noted. **Ingestion:** No specific symptoms noted.

Skin contact: Prolonged skin contact may cause redness and irritation. **Eye contact:** Irritating and may cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

No specific first aid measures noted. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media: Water. Foam. Carbon dioxide (CO₂). Dry chemicals, sand, dolomite etc.

Unsuitable extinguishing media: Not known.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon dioxide (CO₂). Carbon monoxide (CO).

Unusual Fire & Explosion Hazards: Fire causes formation of toxic gases.

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

Specific hazards: Fire or high temperatures create: Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

5.3. Advice for firefighters

Special Fire Fighting Procedures: Isolate area. Very toxic to aquatic organisms. Keep run-off water out of sewers and water sources. Dike for water control.

Protective equipment for fire-fighters: Self contained breathing apparatus and full protective clothing must be worn in case of fire. Face mask, protective gloves and safety helmet.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

For personal protection, see section 8. Keep unnecessary and unprotected personnel from entering the area. Avoid inhalation of vapours and aerosol spray. Isolate area.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Spillages or uncontrolled discharges into watercourses must be IMMEDIATELY alerted to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Run-off or release to sewer, waterway or ground is forbidden. For waste disposal, see section 13.

6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet. See section 11 for more detailed information on health effects and symptoms. Collect and dispose of spillage as indicated in section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not eat, drink or smoke when using the product. Persons susceptible to allergic reactions should not handle this product. Avoid contact with skin and eyes. Avoid inhalation of vapours and spray mists. Keep in original container. Store in tightly closed original container. Wear suitable protective clothing as protection against splashing or contamination.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed original container in a dry, cool and well-ventilated place.

Storage Class: Chemical storage.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

WEL = Workplace Exposure Limit. Sk = Can be absorbed through skin

Name	STD	TWA - 8 Hrs	STEL - 15 Min	Notes
1-METHOXY-2-PROPANOL	WEL	100 ppm 375 mg/m ³	150 ppm 560 mg/m ³	Sk
CYCLOHEXANONE	WEL	10 ppm(Sk)	20 ppm(Sk)	

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

1-METHOXY-2-PROPANOL (CAS: 107-98-2)

DNEL

Industry	Inhalation.	Short Term	553.5	mg/m ³
Industry	Inhalation.	Long Term	369	mg/m ³
Industry	Dermal	Long Term	50.6	mg/m ³
Consumer	Inhalation.	Long Term	43.9	mg/m ³
Consumer	Dermal	Long Term	18.1	mg/m ³
Consumer	Oral	Long Term	3.3	mg/m ³

PNEC

Freshwater	10	mg/l
Sediment	41.6	mg/kg
Soil	2.47	mg/kg
STP	100	mg/l

EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)

DNEL

Industry	Dermal	Short Term	Systemic Effects	8.3 mg/kg/day
Industry	Inhalation.	Short Term	Systemic Effects	12.3 mg/m ³
Industry	Dermal	Long Term	Systemic Effects	8.3 mg/kg/day
Industry	Inhalation.	Long Term	Systemic Effects	12.3 mg/m ³
Consumer	Dermal	Short Term	Systemic Effects	3.6 mg/kg/day
Consumer	Inhalation.	Short Term	Systemic Effects	0.75 mg/m ³
Consumer	Oral	Short Term	Systemic Effects	0.75 mg/kg/day
Consumer	Dermal	Long Term	Systemic Effects	3.6 mg/kg/day
Consumer	Inhalation.	Long Term	Systemic Effects	0.75 mg/m ³

PNEC

Freshwater	3	mg/l
Marine water	0.3	mg/l
Sediment (Freshwater)	0.5	mg/kg
Sediment (Marinewater)	0.5	mg/kg

Intermittent release 0.013 mg/l

Formaldehyde, polymer with (chloromethyl)oxirane and phenol, mw<=700 (CAS: 9003-36-5)

DNEL

Industry	Dermal	Short Term	Local Effects	8.3 ppm
Industry	Dermal	Long Term	Systemic Effects	104.15 mg/kg/day
Industry	Inhalation	Long Term	Systemic Effects	29.39 mg/m ³
Consumer	Dermal	Long Term	Systemic Effects	62.5 mg/kg/day
Consumer	Inhalation	Long Term	Systemic Effects	8.7 mg/m ³
Consumer	Oral	Long Term	Systemic Effects	6.25 mg/kg/day

PNEC

Freshwater	0.003 mg/l
Marinewater	0.0003 mg/l
Sediment	(Freshwa 0.294 mg/kg
Sediment	(Marinew 0.0294 mg/kg)
Soil	0.237 mg/kg
Intermittent release	0.0254

8.2. Exposure controls

Protective equipment:



Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

Process conditions: Provide eyewash station.

Engineering measures: Provide adequate general and local exhaust ventilation.

Respiratory equipment: Wear suitable respiratory protection. Check mask fits tightly, change filter regularly.

Hand protection: Chemical resistant gloves required for prolonged or repeated contact. Use suitable protective gloves if risk of skin contact.

Eye protection: Wear approved safety goggles.

Skin protection: Wear apron or protective clothing in case of splashes.

Other Protection: AVOID ALL SKIN AND RESPIRATORY CONTACT! Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures: Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

Environmental Exposure Controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance: Coloured paste or Liquid

Colour: Variable

Odour: Slight odour.

Initial boiling point and boiling range (°C): Not determined.

Melting point (°C): Not determined.

Vapour density (air=1): Not determined.

Vapour pressure: Not determined.

Evaporation rate: Not determined.

Viscosity: Not determined.

Flash point (°C): >1500

Flammability Limit - Lower(%): Not determined.

9.2. Other information No information required.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity Stable under normal temperature conditions and recommended use.

10.2. Chemical stability No particular stability concerns.

10.3. Possibility of hazardous reactions

Hazardous reactions or instability may occur under certain conditions of storage or use.

10.4. Conditions to avoid

Avoid exposing to heat and contact with strong oxidising substances. Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials

Materials To Avoid: Strong oxidising substances.

10.6. Hazardous decomposition products

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

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SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhalation: Vapour may irritate respiratory system or lungs.

Ingestion: Liquid irritates mucous membranes and may cause abdominal pain if swallowed.

Skin contact: Irritating to skin. May cause sensitisation by skin contact.

Eye contact: Irritation of eyes and mucous membranes.

Toxicological information on ingredients.

ZINC POWDER (PYROPHORIC) (CAS: 7440-66-6) CRESYL GLYCIDYL ETHER (CAS: 26447-14-3)

Acute toxicity: Acute Toxicity (Oral LD50) 2150 mg/kg Rat

EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)

Toxic Dose 1: LD 50 30,000 mg/kg (oral rat)

Toxic Dose 2: LD 50 2,000 mg/kg (dermal rabbit)

Acute toxicity: Acute Toxicity (Inhalation LC50) Not applicable

Respiratory or skin sensitisation: Respiratory sensitisation Not applicable Severe skin irritation.

Carcinogenicity: Carcinogenicity Not applicable

Reproductive Toxicity: Reproductive Toxicity - Fertility Not applicable

Specific target organ toxicity - single exposure: STOT - Single exposure Not applicable.

Specific target organ toxicity - repeated exposure: STOT - Repeated exposure NOAEL 100 mg/kg
Dermal Rat

Aspiration hazard: Skin contact Not a skin sensitiser.

Eye contact: No specific health warnings noted.

OXIRANE, MONO [(C12-14-ALKYLOXY)METHYL] DERIVS (CAS: 68609-97-2)

Toxic Dose 1: LD 50 17,100 mg/kg (oral rat)

Acute toxicity: Acute Toxicity (Dermal LD50) Not applicable.

Acute Toxicity (Inhalation LC50) Not applicable.

Skin Corrosion/Irritation: Moderately Irritating.

Serious eye damage/irritation: Slightly Irritating.

Respiratory or skin sensitisation: Severe skin irritation.

Formaldehyde, polymer with (chloromethyl)oxirane and phenol, mw<=700 (CAS: 9003-36-5)

Toxic Dose 1: LD 50 2,000 mg/kg (oral rat)

Toxic Dose 2: LD 50 2,000 mg/kg (dermal rabbit)

Acute toxicity: Acute Toxicity (Inhalation LC50) Not applicable.

Respiratory or skin sensitisation: Respiratory sensitisation Not available.

Specific target organ toxicity - single exposure: STOT - Single exposure Not available.

FATTY ACIDS, C18, UNSATD., DIMERS, REACTION PRODUCT WITH N,N-DIMETHYL-1,3-PROPANEDIAMINE AND 1,3-PROPANEDIAMINE (CAS: 162627-17-0)

Toxicological information: No information available.

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity: Dangerous for the environment: May cause long-term adverse effects in the aquatic environment.

12.1. Toxicity

Ecological information on ingredients

CRESYL GLYCIDYL ETHER (CAS: 26447-14-3)

Acute Toxicity: Fish LC50 96 hours 13 mg/l Fish

Acute Toxicity: Aquatic Invertebrates EC50 48 hours 16 mg/l Daphnia magna

EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)

Acute Toxicity: Fish LC50 96 hours 1.3 mg/l Onchorhynchus mykiss (Rainbow trout)

Acute Toxicity: Aquatic Invertebrates EC50 48 hours 2.1 mg/l Daphnia magna

OXIRANE, MONO [(C12-14- ALKYL OXY)METHYL] DERIVS (CAS: 68609-97-2)

Acute Toxicity: Fish LC50 96 hours > 1.8 mg/l Onchorhynchus mykiss (Rainbow trout)

Acute Toxicity: Aquatic Invertebrates EC50 48 hours 7.2 mg/l Daphnia magna

Acute Toxicity: Aquatic Plants EC50 72 hours ~ 844 mg/l Freshwater algae

12.2. Persistence and degradability

Degradability: There is no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment Not Classified as PBT/vPvB by current EU criteria.

12.6. Other adverse effects Not known.

SECTION 13: DISPOSAL CONSIDERATIONS

General information: Waste to be treated as controlled waste. Disposal to licensed waste disposal site in accordance with local Waste Disposal Authority.

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements. Residues and empty containers should be taken care of as hazardous waste according to local and national provisions. Do not allow runoff to sewer, waterway or ground.

Waste Class EWC NUMBER: Allocation of a waste code number in accordance with the European Waste Catalogue, should be carried out in agreement with an EA authorised waste disposal company.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

UN No: (ADR/RID/ADN) - 3082 (IMDG - 3082 (ICAO) - 3082

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

14.2. UN proper shipping name

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN MIXTURE)

14.3. Transport hazard class(es)

ADR/RID/ADN Class: 9

ADR/RID/ADN Class: Class 9: Miscellaneous dangerous substances and articles.

ADR Label No: 9

IMDG Class: 9

ICAO Class/Division: 9

Transport Label (for containers over 5 litres):



14.4. Packing group

ADR/RID/ADN Packing group: III

IMDG Packing group: III

ICAO Packing group: III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant

14.6. Special precautions for user

EMS: F-A, S-F

Emergency Action Code: •3Z

Hazard No: (ADR) 90

Tunnel Restriction Code: (E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

UK Regulatory References: Chemicals (Hazard Information & Packaging) Regulations

Approved Code Of Practice: Safety Data Sheets for Substances and Preparations; Classification and Labelling of Substances and Preparations Dangerous for Supply.

EU Legislation: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

15.2. Chemical Safety Assessment

Not applicable.

Note: all safety data refers to unmixed component of a two-component system. Mixed and cured epoxies are chemically inert

SECTION 16: OTHER INFORMATION

Revision Date 31/08/2015 Revision 11 Supersedes date 20/09/2013

Risk Phrases In Full: R10 Flammable; R36/38 Irritating to eyes and skin; R38 Irritating to skin; R43 May cause sensitisation by skin contact; R68 Possible risk of irreversible effects; R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment; R67 Vapours may cause drowsiness and dizziness;

Hazard Statements In Full: H226 Flammable liquid and vapour; H315 Causes skin irritation; H317 May cause an allergic skin reaction; H319 Causes serious eye irritation; H336 May cause drowsiness or dizziness; H341 Suspected of causing genetic defects; H411 Toxic to aquatic life with long lasting effects

Uncured Resin: All risk statements refer to unmixed resin product. Users should check MSDS for hardener before mixing and be aware that, once resin and hardener are mixed and cured, product is inert.

Cured product: Cured epoxy products are inert and relatively harmless, traces of residual components may be left on the surface. Abrading will generate particles that should not be inhaled or ingested. Wet surfaces where possible before abrading. Provide ventilation, wear a suitable mask, gloves and cover exposed skin to prevent contact with the dust.

All information is based on results gained from experience and tests and is believed to be accurate but is given without acceptance of liability for loss or damage attributable to reliance thereon as conditions of use lie outside our control. Users should always carry out sufficient tests to establish the suitability of any products for their intended applications. All goods supplied subject to ALL General Conditions of sale.

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